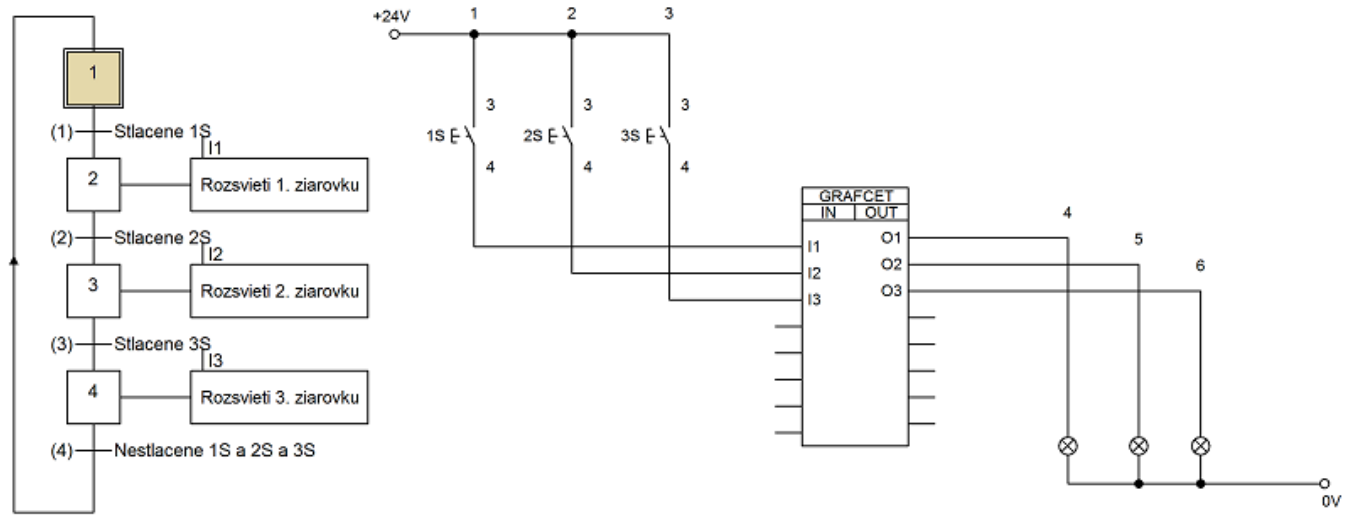
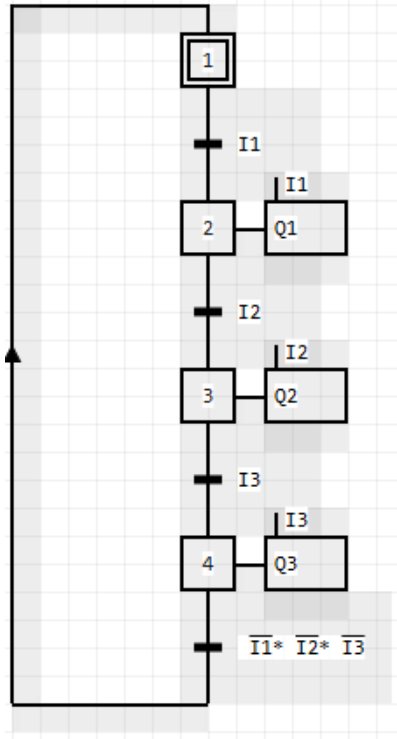
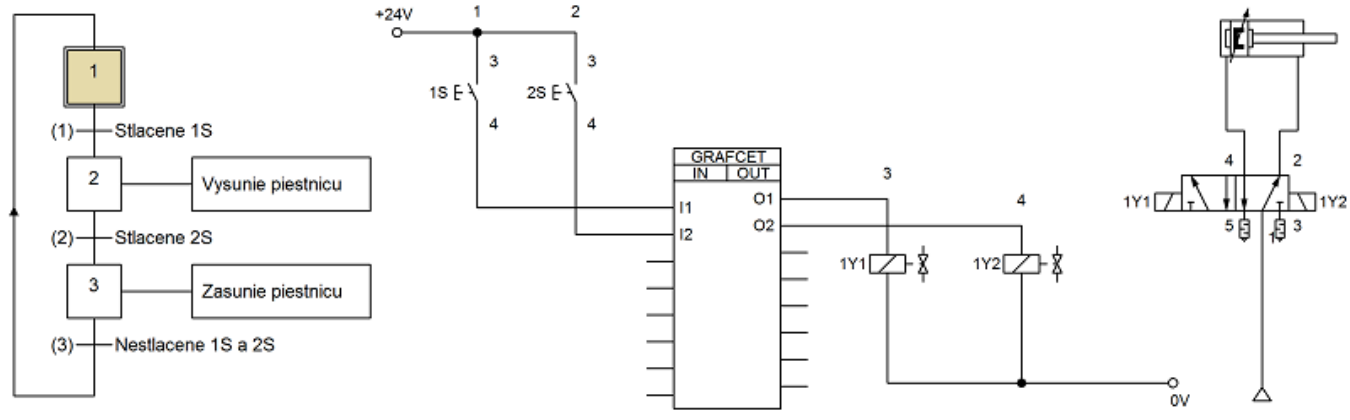
Porovnanie schém Grafcet z programov FluidSIM a Grafcet-Studio :)



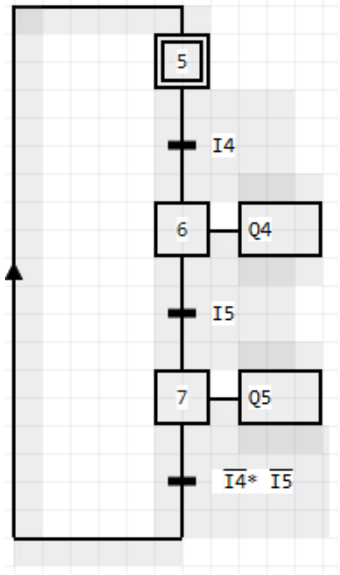
Obr. 1a



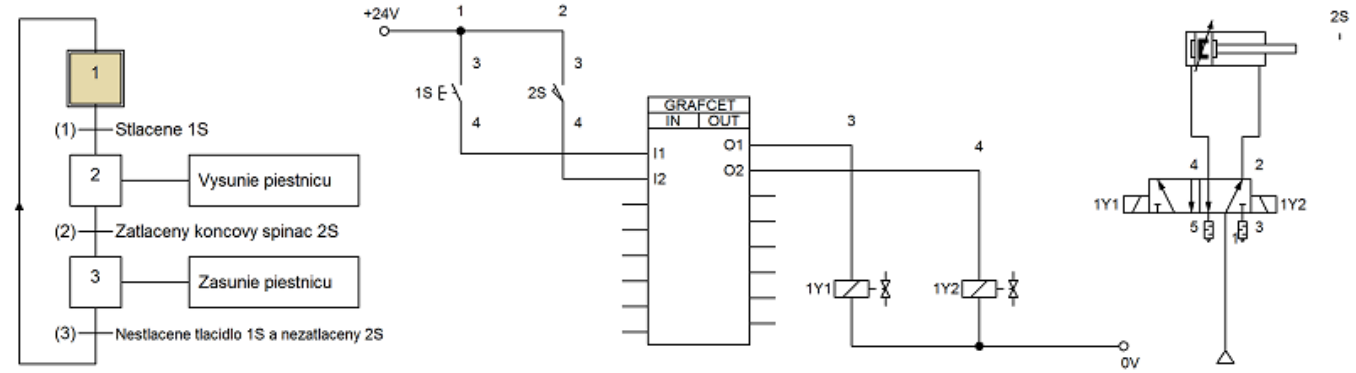
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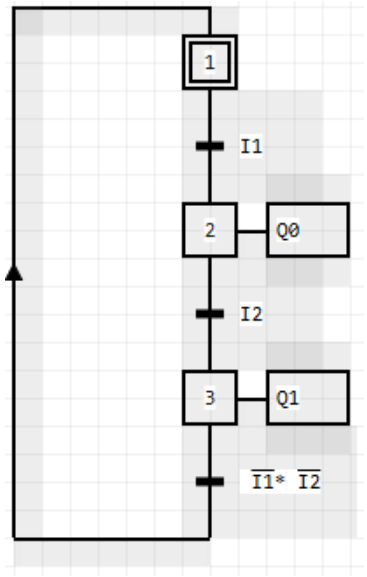
Obr. 2a



Obr. 2b

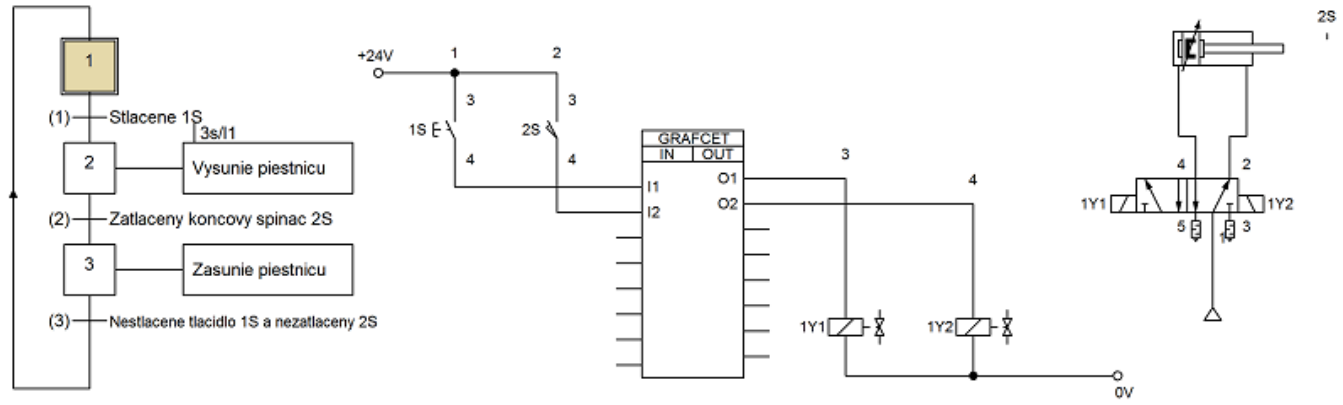


Obr. 3a

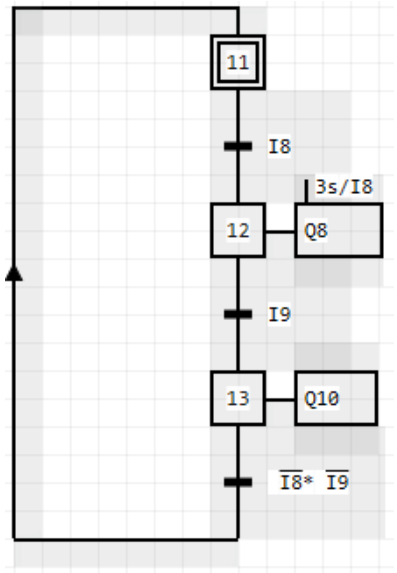


Obr. 3b

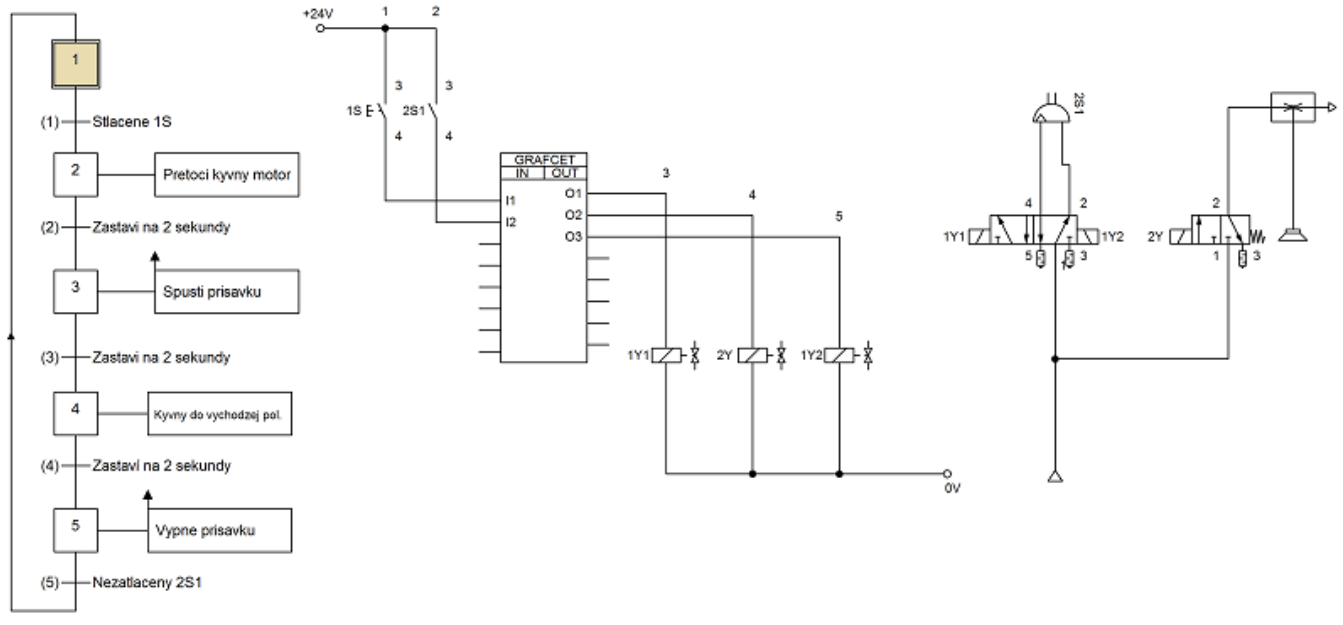
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Obr. 4a

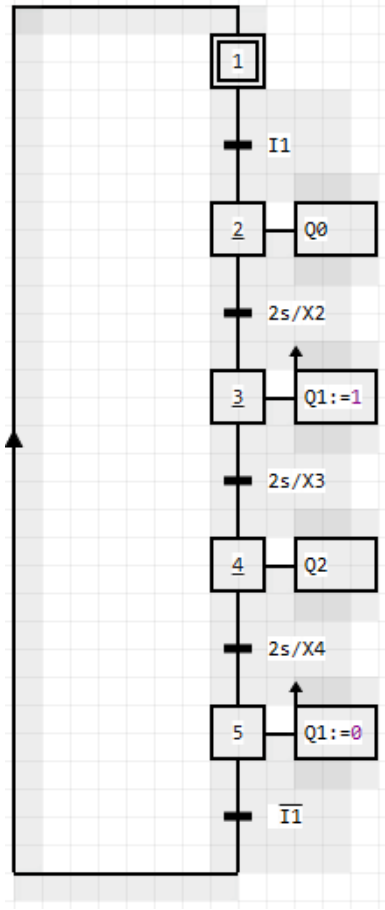


Obr. 4b

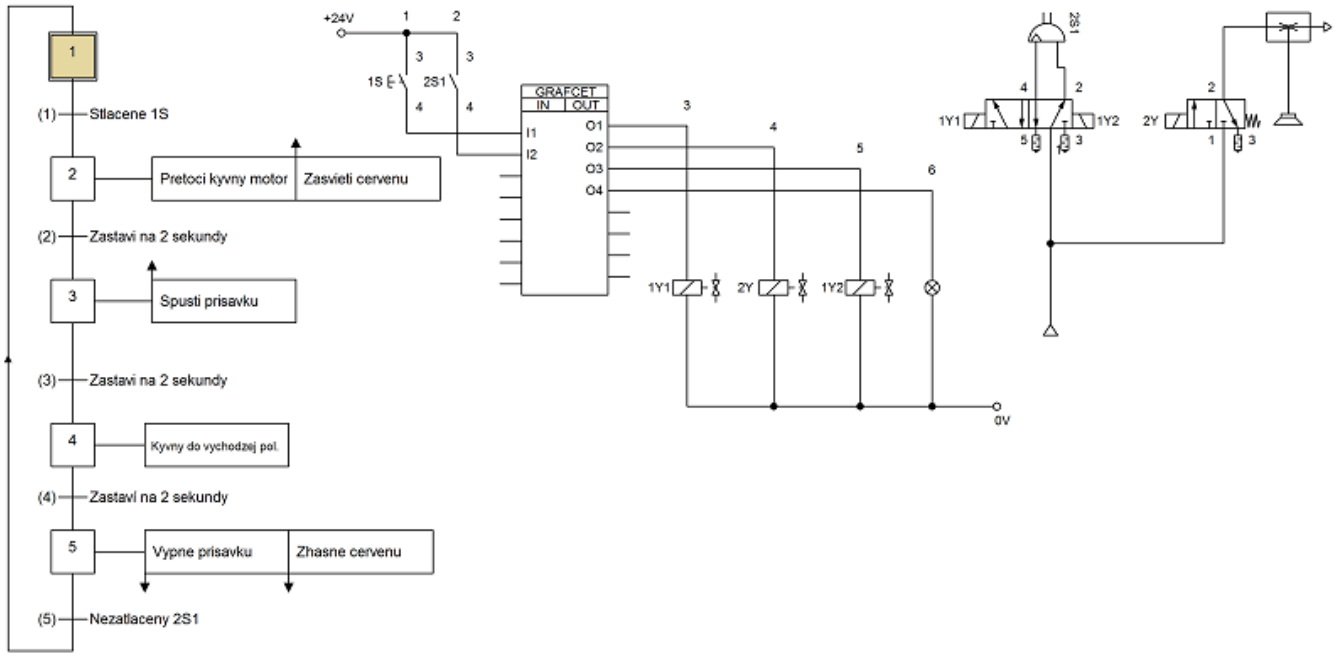


Obr. 5a

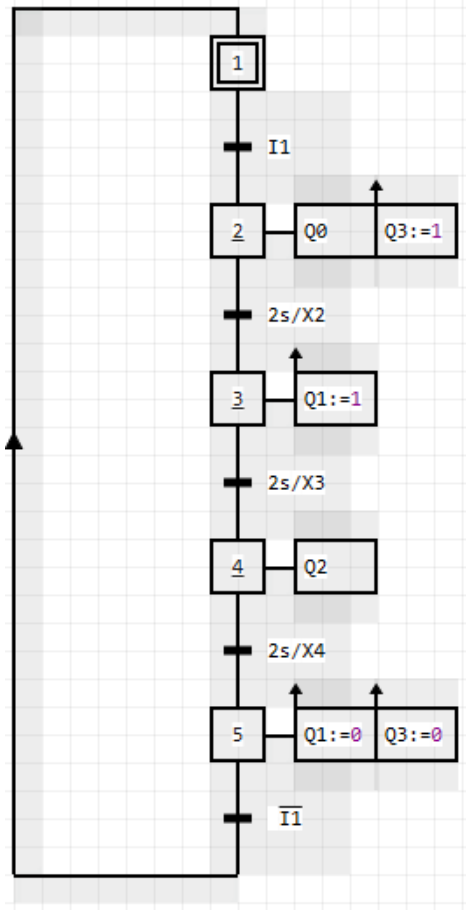
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1
I1
2
Q0
2s/X2
3
Q1:=1
2s/X3
4
Q2
2s/X4
5
Q1:=0
I1

Obr. 5b


1
(1) Stlacene 1S
2
Pretoci kyvny motor
Zasvieti cervenu
(2) Zastavi na 2 sekundy
3
Spusti prisavku
(3) Zastavi na 2 sekundy
4
Kyvny do vychodzej pol.
(4) Zastavi na 2 sekundy
5
Vypne prisavku
Zhasne cervenu
(5) Nezatlaceny 2S1
+24V
1S
2S1
GRAFCET
IN
OUT
I1
I2
O1
O2
O3
O4
1Y1
2Y
1Y2
0V

Obr. 6a



Obr. 6b